METHOD STATEMENT

TILOBOND

CEMENTITIOUS TILE ADHESIVE

EXECUTION STATEMENT FOR APPLICATION OF TILOBOND

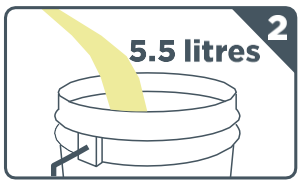
SURFACE PREPARATION

All surfaces should be structurally sound, clean, and free of all dirt, oil, grease, dust, and other loose material and should be not be subject to movement.

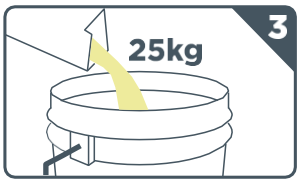
APPLICATION

1. Thoroughly mix 5 to 5.5 Liters clean, cold water and 25 kg bag of Tilobond to a smooth, paste-like consistency.
2. Mix by mechanical forced action mixer with a low speed (150 - 200 RPM). Let it stand for approx. 3 minutes and remix again to use.
3. Stir occasionally to keep fluffy, but do not add more water. When properly mixed, troweled ridges will stand with no slump.
4. Pre-wet the substrate and apply by wet on wet method.
5. Using flat side of trowel, apply skim coat of the mixed adhesive. Apply additional layer of mixed adhesive with notched side of trowel held at a 45° angle to the surface, combing in one direction.
6. Press tile/stone firmly into place in a perpendicular motion across ridges, moving back and forth. Perpendicular pressing flattens ridges and closes valleys allowing maximum coverage.
7. With some tile like porcelain back buttering is highly recommended. Adjust tile promptly and beat in with rubber mallet.
8. Spread only as much mixed adhesive as can be tiled before the product skins over.
9. If material has skinned over (not sticky), recomb with notched trowel, if too dry, remove and replace with fresh material.
10. Wait 24 hours before using the surface.

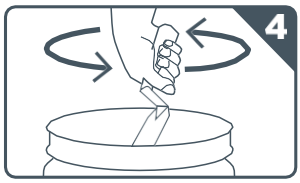
Clean surface of contaminants



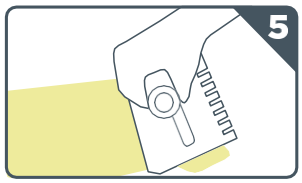
Add cool water



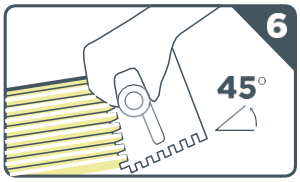
Add adhesive



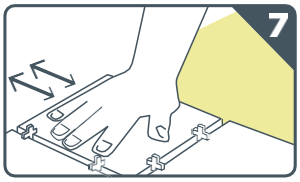
Mix adhesive into water stirring continuously to achieve a lump free consistency



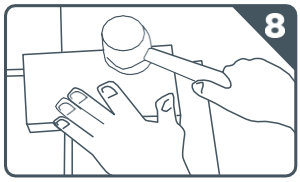
Apply skim coat with flat side of trowel on back side of stone.



Apply adhesive with notch trowel



Press tile firmly into place



Level tile surface with other tile

Lightly clean off excess adhesive with damp sponge

Wait 24 hours before using the surface

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